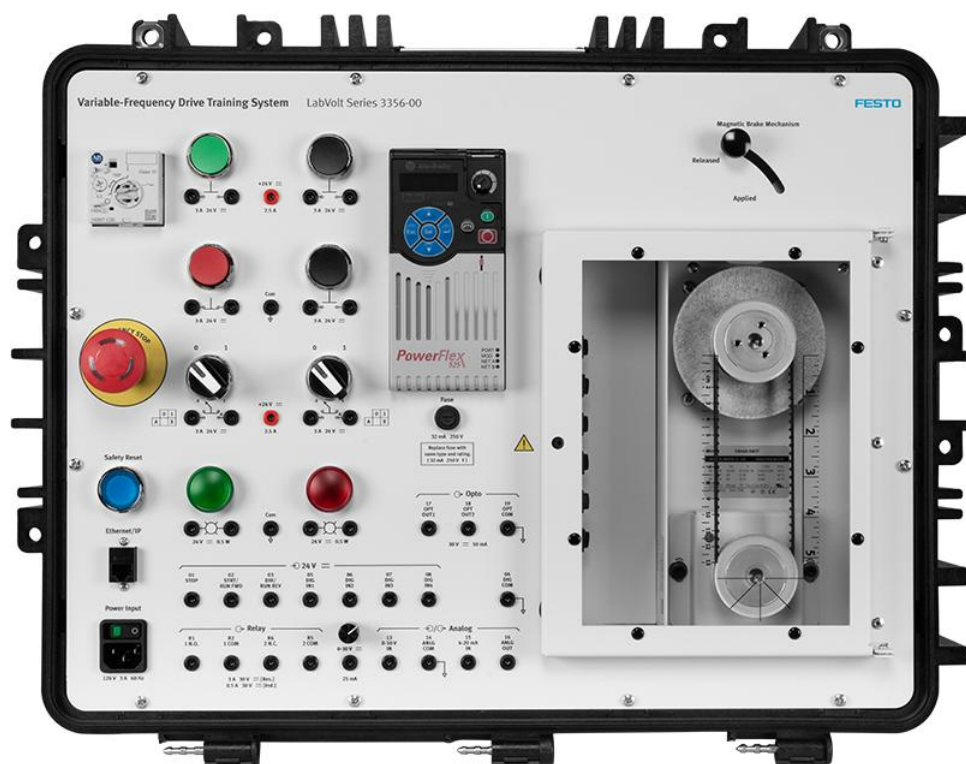


# Variable-Frequency Drive Training System 8115418 (3356-05)

**FESTO**

LabVolt Series

Datasheet



\* The product images shown in this document are for illustration purposes; actual products may vary. Please refer to the Specifications section of each product/item for all details. Festo Didactic reserves the right to change product images and specifications at any time without notice.

Festo Didactic  
en 220 V - 60 Hz  
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## Table of Contents

<b>General Description</b>	<b>3</b>
<b>Components</b>	<b>3</b>
<b>Carrying Case</b>	<b>4</b>
<b>Courseware</b>	<b>4</b>
<b>Topic Coverage</b>	<b>4</b>
<b>Features &amp; Benefits</b>	<b>4</b>
<b>List of Manuals</b>	<b>5</b>
<b>Table of Contents of the Manual(s)</b>	<b>5</b>
<b>Specifications</b>	<b>5</b>

## General Description

The Variable-Frequency Drive Training System is a state-of-the-art training system specifically designed to introduce students to the basic principles of variable-frequency drives (VFDs).

It provides a comprehensive, high-quality, and cost-effective solution to rapidly build student knowledge in VFDs and their motor applications. It is designed for portability and powered using a standard single-phase ac outlet. Through theory and hands-on exercises, the Variable-Frequency Drive Training System fully covers motor drives, three-phase induction motors, VFD operation with basic and advanced control functions, VFD load types and control methods, and VFD troubleshooting.

An optional exercise also covers the use of VFDs with programmable logic controllers (PLCs) and human-machine interfaces (HMIs), and combines the Variable-Frequency Drive Training System with the Advanced PLC Training System, Model 3355.

## Components

The following components are fixed to the front panel of the Variable-Frequency Drive Training System:

- Variable-frequency drive (Allen-Bradley Powerflex 525)
- 14 inputs/outputs for the variable-frequency drive
- AC induction motor
- Padlockable circuit breaker controlling main supply
- 24 V dc power source
- Load pulley/brake disk
- Optical incremental encoder
- Magnetic brake
- Emergency stop and reset switch
- Four push-button switches
- Two selector switches
- Two indicator lights
- Variable dc signal source
- Ethernet/IP coupler

The Variable-Frequency Drive Training System also includes the following individual components that can be fixed to or stored in the case lid.

- Connection leads set
- Tachometer
- Timing belt
- Digital multimeter
- Padlock and hasp
- Tools

The Variable-Frequency Drive Training System also includes six built-in faults that each can be individually inserted in the system using a toggle switch. These faults are designed to test and improve the troubleshooting skills of students.

## Carrying Case



The Variable-Frequency Drive Training System is contained in a sturdy, easy-to-transport carrying case. The carrying case containing the Variable-Frequency Drive Training System is designed for maximal protection of the system components while still allowing easy transportation. Transport is facilitated by the sturdy wheels and telescopic handle.

The lid of the carrying case is fixed into place with durable plastic locks, but can be removed easily when performing experiments, allowing access to the components. The lid also includes a storage compartment for the leads in the system, as well as for other individual components.

The external form of the case enables multiple units of the training system to be conveniently and securely stacked one atop the other when the training system is not being used. The tight, waterproof, and sturdy case prevents damage to the equipment during prolonged storage periods.

## Courseware

The courseware included in the Variable-Frequency Drive Training System consists of a student manual providing comprehensive theory presentations, guided, easy-to-understand lab procedures, and review questions. An instructor guide that includes both the content of the student manual as well as the results and answers to questions is also included with each system. See the Table of Contents of the Manual(s) section of this datasheet for more information on the content of the manuals.

## Topic Coverage

- Motor drives
- Three-phase induction motor characteristics and operation
- VFD characteristics and operation
- VFD control circuits and advanced functions, such as acceleration and deceleration, motor braking, jogging, and protection
- VFD load types and control methods
- VFD installation, maintenance, and troubleshooting
- Optional exercise about VFD operation with programmable logic controllers (PLCs) and human-machine interfaces (HMIs)

## Features & Benefits

- Fully introduces students to all the important concepts of both variable-frequency drives and three-phase induction motors.
- Comprises a modern Allen-Bradley PowerFlex 525 drive designed for the control of industrial motors.
- The variable-frequency drive, the induction motor, and all the electrical and control components are easy to access and safe for student experimentation.
- Powered using a standard single-phase ac outlet. Control components operate at a low voltage for student safety.

- Includes six built-in faults that can be inserted using toggle switches, enabling students to test and improve their troubleshooting skills.
- Training system enclosed in a rugged case fitted with sturdy wheels and a telescopic handle for easy transportation. The case also allows training systems to be conveniently stacked for storage.
- Comprises student and instructor manuals that provide comprehensive theory presentations, guided easy-to-understand lab procedures, and review questions.
- Complete, cost-efficient learning package
- Estimated program duration: 20 hours

## List of Manuals

Description	Manual number
Motor Control Using Variable-Frequency Drives (Workbook) _____	593895 (52693-00)
Motor Control Using Variable-Frequency Drives (Workbook (Instructor)) _____	593897 (52693-10)

## Table of Contents of the Manual(s)

### Motor Control Using Variable-Frequency Drives (Workbook) (593895 (52693-00))

- 1 Introduction to the Variable-Frequency Drive Training System
- 2 Three-Phase Induction Motors
- 3 VFD Basics
- 4 VFD Control Circuits and Functions
- 5 VFD Load Types and Control Methods
- 6 VFD Installation, Maintenance, and Troubleshooting
- 7 VFD Operation with PLCs and HMIs (Optional)

## Specifications

Parameter	Value
<b>Variable-Frequency Drive</b>	
Model	Allen-Bradley PowerFlex 525
I/O	14 inputs and outputs available via 2 mm banana jacks on the front panel
<b>Motor</b>	
Type	Three-phase squirrel-cage induction motor
Number of Poles	4
Power	40 W
Frequency	50/60 Hz
Voltage	200/230 V
Current	0.32/0.3 A
Speed	1300/1600 r/min
<b>Incremental Encoder</b>	
Type	TRDA-20 medium-duty, solid-shaft
Output	Line driver (differential)
Pulse per Revolution	1024
Maximum Speed	5000 r/min
<b>Switches</b>	
NO Push Button (3), NC Push Button (1)	each: 3 A, 24 V dc
Selector (2)	each: 3 A, 24 V dc, two positions
<b>Indicator Lights (2)</b>	
Ratings	24 V dc, 0.5 W
Color	Green (1), red (1)
<b>Potentiometer</b>	
Analog Output	0-10 V dc
<b>Ethernet/IP coupler</b>	
Modular coupler, RJ45K	
<b>Connection leads</b>	
Miniature banana plug leads (30)	2 mm with a length of 45 cm (18 in), 15 red lead and 15 black leads

Parameter	Value
<b>Tachometer</b>	Photo and contact modes, 5 digit display, wide r/min and linear surface speed measurements, accuracy of 0.05%, maximum resolution of 0.1 r/min
<b>Insertable faults</b>	6 insertable faults used to study troubleshooting
<b>System Requirements</b>	
Standard AC Outlet	220 V, 60 Hz
Maximum Sytem Current	2 A
AC Power Network Connector	C14
<b>Physical Characteristics</b>	
Dimensions (H x W x D)	625 x 475 x 290 mm (24.6 x 18.7 x 11.4 in)
Net Weight	TBE

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**Festo Didactic SE**

Rechbergstrasse 3  
73770 Denkendorf  
Germany

P. +49(0)711/3467-0  
F. +49(0)711/347-54-88500

**Festo Didactic Inc.**

607 Industrial Way West  
Eatontown, NJ 07724  
United States

P. +1-732-938-2000  
F. +1-732-774-8573

**Festo Didactic Ltée/Ltd**

675 rue du Carbone  
Québec QC G2N 2K7  
Canada

P. +1-418-849-1000  
F. +1-418-849-1666

**[www.labvolt.com](http://www.labvolt.com)**

**[www.festo-didactic.com](http://www.festo-didactic.com)**